# LSLHOS-DRUVA PUR LINE REGULATOR

## LINE REGULATOR | PURE LINE (STAINLESS STEEL) | 20 m<sup>3</sup> SERIES | HIGH PRESSURE RANGE SINGLE STAGE | INLET/OUTLET VCR



This single-stage line pressure regulator is used in gas supply systems for pure, inert, flammable, oxidising, corrosive and / or toxic gases and their mixtures up to gas purity 6.0.

### **SPECIAL FEATURES**

- > Hastelloy diaphragm tighting system to atmosphere
- > Control Element : Encapsulated valve
- > Compact design
- > Excellent pressure adjustment
- > Electrostatic chargeability test
- > Designed and approved regarding ISO 7291 (including O<sub>2</sub> ignition test)
- > Cleaning, assembly and vacuum packaging in clean room type ISO 7 according ISO 14 644-1









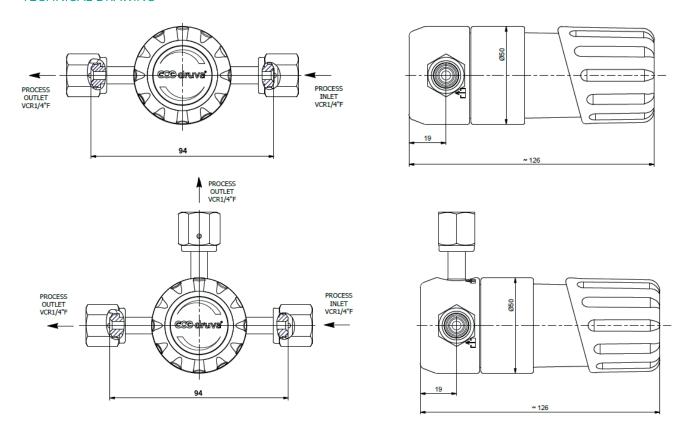
| TECHNICAL DATA                 |  |
|--------------------------------|--|
| Working temperature:           | -20 °C to +60 °C   |
| Inlet / outlet ports:          | See technical drawing and order code   |
| Leakage rate seat:             | ≤ 5x10 <sup>-6</sup> mbar l/s (Helium)   |
| Leakage rate outside:          | ≤ 1x10 <sup>-9</sup> mbar l/s (Helium)   |
| Inlet filter:                  | 10 μm SST mesh filter  |
| Weight:                        | 2,2 kg   |
| CV value:                      | 0,09   |
| Material gas wetted parts:     |  |
| Regulator body:                | Stainless Steel (1.4404)   |
| Regulator diaphragm:           | Hastelloy C-276 (2.4819.10)  |
| Spring:                        | Hastelloy (C9)   |
| Regulator seat:                | PCTFE (P in > 50 bar)<br>PTFE (P in ≤ 50 bar)  |
| Regulator poppet:              | Stainless Steel (1.4404)   |
| Material Bonnet:               | SS 304 (1.4301)  |
| Surface finish:                | Ra 0,8 µm  |
| Pressure rates line regulator: |  |
| Max. inlet pressure            | 3,000 psig (207 Bar)<br>750  psig (51 bar)   |
| Delivery pressure              | 4,4- 44 psig (0,3- 3 bar)<br>7,3- 87 psig (0,5- 6 bar)<br>15- 150 psig (1,0- 10 bar)<br>20- 200 psig (1,5- 14 bar)<br>44- 400 psig (3,0- 28 bar)<br>75- 725 psig (5,0- 50 bar)                       |
| Test in production:            | Pressure test with Helium of each item   |
|                                | Seat leakage test with Helium of each item   |
|                                | Helium leak test of each regulator against atmosphere  |
|                                | Test of functionality of each item   |
| Approvals during development:  | Type test in accordance with ISO 7291  |
|                                | Additional life cycle test   |
|                                | Electrostatic chargeability test - Fulfill requirements according ISO 80079-36; IEC TS 60079-32-1 and German TRGS 727 - Usable in EX-areas zones 1 and 2 for gases with explosion risk group I; IIA; |

For detailed information on tests and approvals during development and production of our TEC/PUR series see DATA-SpecGeneral-EN.

IIB; IIC

For flow curves see **DATA-FlowCurves-EN.** 

#### **TECHNICAL DRAWING**



Other Technical drawings on request.

### **ORDER CODE**

